

## STEP 8 - BRACING

Bracing is required on stages with a height greater than 30". Brace each corner and every third bay along each side, using two braces per bay. Use three braces per bay for heights greater than 48". Internal braces should be placed in different rows than perimeter bracing to increase stability. Spacing between braces is a maximum of 24" and a minimum of 12".

- A) Determine what brace to use. A starter brace will connect two legs in the same deck. A continuous brace will connect a leg in one deck to a leg in the adjacent deck. Insert brace pins into stage legs.
- B) Turn bracket until it is perpendicular with the stage leg. Bracket lip should rest flush against the outer edge of the stage leg.
- C) Tighten the wing nut on the front of the horizontal brace to secure the bracket.
- D) A common leg **must** be braced in two directions. Depending on the height of stage, adjacent braces may overlap **one** hole. Bracket lip should rest against the stage leg and **not** the adjacent brace.
- E) Repeat Step 8 until all bracing is thoroughly attached.

