

STEP 9 - ATTACHING ULTRA-STAIR UNIT

The Bil-Jax Ultra-Stair Units come in a range of sizes that can adjust to stage heights of 12" to 70".

- A) Screw in foot pads in bottom of lower step.
- B) Determine where the stairs are to be attached. Remove snap pin used to attach leg.
- C) Place stairs against side of deck and allow the two tabs to rest on top of stage deck.
- D) Insert $3/8"$ x $2-3/4"$ bolt through hole in stair mount plate and stage deck leg socket each side. Attach and tighten the hex nuts.
- E) From underside of stage deck, insert $3/8"$ x $1"$ bolt with lock washer through slot in stage side plate into threaded block on stair mount plate.
- F) Lower the stairs so the foot pads touch the ground. Adjust foot pads so the height of bottom step matches rise of other steps.
- G) Tighten wing nut on slotted lock bar on each side of stairs.
- H) On each side of stairs, rotate threaded lock bar perpendicular to stair stringer tubes. Rotate wing nut so that the saddle weldment is pressed tight against upper stringer tube.
- I) Insert hand rail post into step socket. Attach with washer, $3/8"$ x $2"$ bolt and lock nut.
- J) Place hand rail so it straddles post. Attach with $3/8"$ x $2-1/4"$ bolt and lock nut. Repeat on each end for all four hand rails.

! WARNING ! – Failure to correctly install stairs could result in serious injury or death. Verify that all nuts on lock bars are tightened.

